

Material: ANSI/AA ZA-12

Specification Standards for Die Castings

Group: Non-Ferrous Zinc Alloy Sub Group: ANSI/AA for Die Castings

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Casting

Chemical Composition			Heat Treatm	nent
Aluminium	Al %	10.500 - 11.500		
Magnesium	Mg %	0.010 - 0.030		
Copper	Cu %	0.500 - 1.200		
Iron	Fe %	0.075 max.	As-Cast or Aging	
Lead	Pb %	0.006 max.		
Cadmium	Cd %	0.006 max.		
Tin	Sn %	0.003 max.		
Zinc	Zn %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	400 min.
-	-	-	Yield Strength in Mpa	310 - 331
-	-	-	Elongation in %	4 - 7
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	95 - 105
-	-		Impact in Joule	20 - 37

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
B86 ZA12	ASTM	USA	Casting	
B240 ZA12	ASTM	USA	Ingot and Casting	
ZP1110	ISO	International	Casting	
ZP12	ISO	International	Casting	
Z35631	UNS	USA	Casting	
Z35633	UNS	USA	Casting	
-	-	-	-	

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